



Dart Aerospace Ltd.
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D2565-105
Job Sheet 202753



Part No: D2565-105

Job Qty: 6 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Due Date: 11/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	6 pcs	11/25/19		0.25	0.72	Small Fab - Brake - 1		19-11-25
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
120	QC 5	6 pcs	11/25/19		0.00	0.00	QC 5 - 10		19/11/24
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Powdercoat - 2 White GI(S)-B4B	6 pcs	11/25/19		0.00	0.17	Powdercoat - 1 - B4B		DART 40 9-89
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
140	QC 3	6 pcs	11/25/19		0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		

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P.T.O.



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CANADA
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Container No: S235034



Part: D2565-105

Job No: 202753

Serial No/Batch: S235034

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/26/19

P.T.O.

				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
150	Packaging 3-1 - Stock - B4B	6	11/25/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 -

				B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	6 pcs	11/25/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Punch ends and deburr as per dwg) Punch as per Dwg D2565 using DT 8313 Drill hole open to .316 Ø as per Dwg Descriptions: D2565 (one end only) 120 - QC5- Inspect part completeness to step on W/O 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ FINISH TIME: _____ 140 - (QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.750W.049	304 Round Tube .750 X .049W	10.0950 ft (1.6825 ea)	100-Small Fab - Brake NC	<u>5233353</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.750W.049	10	79	0	
Part Specifications					
Specifications could not be found.					

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Route update only

NCR No.

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J